





भारत अरकार/ Government of India शर एवं शेलगर केलवा Ministry of Labour & Employment कान सुरक्षा भवनिवेशालय Directorate General of Mines Safety

No. 615/168

/EHQ,

Dhanbad, dated

3.9-/3 -- 2017

From:

Director General of Mines Safety Directorate General of Mines Safety P.O & Distt: Dhanbad - 826 015

To

Nominated Owner and Director (Tech) P & P M/s Bharat Coking Coal Limited, Koyla Bhawan, Koyla Nagar, Dhanbad-826 005

Sub:- DGMS Approval under Regulation 208(3) of the Coal Mines Regulations, 2017, for Flameproof and Intrinsically safe electrical equipment (as mentioned in Annexure-B) associated with Longwall Package manufactured by M/s. Zhengzhou Coal Mining Machinery (Group) Co. Ltd., China for use in belowground Coal Mines in the name of M/s. Bharat Coking Coal Ltd. as site, equipment and user specific at Mooridin Project.

Ref: 1. IPL/SCM-M/M16T/437 dated 23:10:2017.

2. BCCL/D(T)P&P/2017/F-12(WJ)/124 dated 08.11.2017.

Manufacturer's declaration as to Standard with which the machine complies in respect of:

(a) General design, rating & performance.

: as per drawing submitted

(b) General Requirements

: TS/TEC 60079-0: 2004

(c) Intrinsically safe electricals

: IS/IEC 60079-11:2006 &

(d) Flameproof construction

: IS/IEC 60079-1; 2007

DGMS APPROVAL No. 731... OF 2017

Dear Sir,

In reference to the field trial permission issued vide letter No. 1809/EHQ dated 12.11.2013, subsequent field trial extensions & based on the performance report received from Moonidih Colliery of M/s. Bharat Coking Coal Ltd., Dhanbad and further to the letters referred above, subject to compliance of following conditions(AnnexurcA) and test reports as referred in Annexure-B, approval is hereby accorded to the above equipment for use in belowground coal mines for a period of five (05) years from the date of issue of this letter.

The application for renewal should be made at least three (D3) months before the date of expiry of the approval.

Yours faithfully

Encl : Annexure A&B (Prasanta Kumar Sarkar)

Director General of Mines Safety

Conditions for Approval under Regulation 208(3) of the Coal Mines Regulations, 2017, for Flamoproof and Intrinsically safe electrical equipment (as mentioned in Annexure-B) associated with Longwall Package manufactured by M/s. Zhengzhoù Coal Mining Machinery (Group) Co. Ltd., China for use in belowground Coal Mines in the name of M/s. Bharat Coking Coal Ltd. as site, equipment and user specific at Moonldih Project.

- A report from a certification body (as per Clause 13.4 of Approval Policy-2015, Second Revision 05.05.2016) indicating the status, health and integrity of protection, safety features etc., conforming to relevant standards shall be submitted at the time of renewal of approval.
- The relevant provisions of the Central Electricity Authority (Measures relating to Safety and Electric Supply) Regulations, 2010 shall be complied with in all matters relating to the installation, operation and maintenance of the equipment.
- The user shall maintain coordination with the supplier/manufacturer to get themselves fully appraised of any difficulty with regard to the use, maintanance and operation of the equipment.
- 4. The user in consultation with the supplier/manufacturer, shall frame a code of practice to provide the guidance to persons employed for installation, operation and maintenance of Longwall and associated equipments, as well as to provide safety and health of persons so employed.
- Any replacement of parts required for maintenance of the equipment which are directly or indirectly related to the flameproof features thereof shall be supplied by the manufacturer as and when required.
- 6. The flameproof electrical equipment associated with the machine shall be checked by the Electrical Supervisor of the mine for their compliance as per standards. The condition of cables in the machine shall be checked at the beginning of each working shift and the findings thereof entered in a bound-paged book maintained for that purpose shall be duly signed by the Electrical Supervisor with the date.
- 7. * All covers, doors/access covers of the electrical equipment mounted on the equipment, on opening/removal which may expose five internal conductors, shall have warning instructions either by raised lettering or by other suitable means against such opening/removal of covers, doors and access covers, without isolating supply of energy to the equipment from its source.
- The electric supply to the machine shall be controlled from flameproof Gate-end-Box/Load Center with intrinsically safe supply for control circuit, of suitable rating, along with sensitive earth leakage protection.
- The plug and socket assembly affixed to the motors/panel, if provided, will be so interlocked as to prevent removal of plug from the socket while alive.
- The electrical and mechanical personnel who may be entrusted with the responsibility for the use, maintenance and operation of the machine shall be given adequate training.

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- (a) The user shall maintain the records of the test report from the testing laboratory
 with the lab certified drawing, an extract of the condition & special conditions,
 maintenance schedule, if any, recommended by the testing laboratory in their test
 report(s) so as to maintain safety features of apparatus/equipment.
 - (b) The user shall also maintain the record of a copy of factory test report along with drawings, instruction manual on the installation, operation and maintenance of the equipment and spares parts catalogue, etc.
- The user shall furnish the performance report of the equipment directly to this Directorate after one (01) year of actual use.
- (a)The design of the electrical circuit shall not be changed without obtaining prior approval from this Directorate.
 - (b)Conspicuous warning inscriptions against opening the cover of the main enclosure or of any apparatus which gives access to the flameproof enclosures on live parts or which is designed to receive cable attachment unless the supply to the unit is isolated at source, shall be affixed permanently on the respective part to ensure that all live parts within the unit are made dead and safe.
- Spare parts shall be made readily available, as and when required for proper maintenance of the equipment.
- 15. Any failure in the equipment shall be intimated to this Directorate.
- All sensing devices shall be regularly tested and, routinely calibrated or verified to ensure correct operation and a record of the same shall be maintained.
- Automatic prestart warning devices shall operate prior to the movement of the shearer, AFC, BSL, etc.
- An automatic control system to prevent hitting the raised sections of the pan line at face ends or other obstructions by the lump breaker fitted with shearer shall be provided.
- All the operating controls shall be clearly marked and organomically designed conforming to any International Standards.
- 20. Periodical testing of the brakes of shearer shall be conducted by a competent person as per the manufacturer's guidelines and the same shall be recorded in a separate bound paged book or soft copy. The shearer shall come to a controlled stop whilst travelling at maximum speed down the maximum allowed operating gradient.
- 21. A sultable fire fighting system shall be arranged near to the equipment.
- The automatic shut down of the shearer drum rotation if the water pressure or flow rate drops below the minimum recommended value shall be maintained.
- 23. All electrical and mechanical safety critical components that are essential to the operation of the automatic shutdown system or emergency stop system shall be replaced or overhauled at intervals recommended by the manufacturer and a record of the same shall be maintained.
- 24. The temperature and humidity of surrounding air at the aculpment installed location shall be maintained as per the recommendations of the manufacturer, by providing suitable ventilation.

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- 25. The automatic emulsion mixing system and its recording system shall be meticulously maintained at pump station. The Safe Operating Procedures for working / Interacting with high pressures shall be framed and followed.
- 26. The cables in Machine shall conform to requirement of provisions of the DGMS Tech. Circular (Electrical) No. 12 dated 25.05.2015 and DGMS Tech. Circular (Electrical) Approval No. 01 dated 19.02.2016 in addition to the special requirement, if any, specifically for the safe operation of the machine.
- 27. Any modification/alteration to the machine that might be considered necessary at a later date in the interest of safety or/and efficient handling, operation, maintenance and maneuverability of the machine shall be carried out upon being so directed.
- The fire resistant hydraulic flord shall conform to the standards and parameters as prescribed in the DGMS/Mech/Tech.Cir (Approval) No. 02, Dhanbad, dated 13,02,2015.
- The high pressure hydraulic hoses supplied with the machine shall conform to the standards and parameters as prescribed in the DGMS/Mach/Tech.Cir (Approval) No. 04, Dhanabad, dated 13.02.2015.
- 30. An officer of this Directorate may at any time draw a sample and get it tested at the cost of the user in whose favour approval is accorded. If the test reports are not satisfactory, this approval shall be deemed to be suspended.
- 31. The cable entry devices, threaded adaptors and stopping plugs shall be suitable for the equipment and be considered as a part of equipment (not a component). The cable entry device and cabling methods used shall be suitable for their intended duty and for the special type of cable used in mining. Such cable entry devices shall be duly certified as per relevant IS/IEC standards.
- The approval of the subject equipment is with regard to Ex standards mentioned herein. Other relevant standards applicable for assessment of its electrical parameters required under type test have not been taken into consideration.
- All circulars/general approvals issued by DSMS from time to time, relevant to the equipment shall also be compiled with.
- The approval is accorded for a period of <u>five (05) years from the date of issue</u> of this letter.
- At the time of applying for renewal, details of supply with name of mines, purchase order and date shall be furnished with the application.
- If at any time any of the conditions subject to which this approval has been granted, is violated or not compiled with, this approval shall be deemed to have been revoked with immediate effect.
- 37. The above approval may be amended or withdrawn at any time, if considered so necessary in the interest of safety and is being issued without prejudice to any other provisions of law which may be or may become applicable at any time.

(Prasartia Kumar Sarkar) Director General of Mines Safety

SI. No	Description of the component	Manufacturer's name (M/S)	Test Report No. /DGMS approval Nos.
1.	FLP Electrical control Box Model No. KXJT1-701/1140BP, Rated at 1100V, 50Hz, 90KW, 58A.	Jixi Coal Mining Machinery Co., Ltd.	ERTL(E)/TEST/Z009/0117 /06-09 Date 02/06/2010
2	Three Phase Flameproof Induction Motor, Model No.:YBCS3-250C, , Rated at 1100V, 50Hz, 250KW, 151A, H- Class, Water cooled	Fushun Coal Mining Motor Manufacture Co., Ltd	ERTL(E)/TEST/Z009/0120 /06-09 Date 03/05/2010
3.	Three Phase Flameproof Induction Motor Model No.: YBRB-11, Rated at 1100V, 50Hz, 250KW, 151A, H- Class, Water cooled	Fushun Coal Mining Motor Manufacture Co., Ltd	ERTL(E)/TEST/Z009/0125 /06-09 Date 22/04/2010
4.	Three Phase Flamoproof Induction Motor, Model No.: YBQYS3-45A, Rated at 380V, 50Hz, 45KW, 1470RPM, 87A, F- Class, Water cooled	Fushun Coal Mining Motor Manufacture Co., Ltd	ERTL(E)/TEST/Z009/0121 /06-09 Date 04/05/2010
5.	Mining Flameproof Electromagnet, Model No.: DTBF-25/24Z, Rated at 24V, 50Hz, 30W, Duty cycle-S2	Ningbo Electromagnet Co., Ltd	ERTL(E)/TEST/Z009/0018 /05-10 Date 05/08/2010
6.	IS Power Supply Type- DXJ-12	Qingdao Tianxun Electric Co. Ltd.	CIMFR/TC/P/H209 Dated: 18.06,2013
7.	IS Control box designated by type-CXH7-12	Qingdao Tianxun Electric Co. Ltd.	CIMFR/TC/P/H227 Dated: 28.06.2013
8.	Optical Coupling Separator type-MG-GOU	Qingdao Tianxun Electric Co. Ltd.	CIMFR/TC/P/H208 Dated: 18.06.2013
9.	Isolated Barrier as designated by type-GS8092-EX	Shanghai Chenzhu Instrument Co. Ltd.	CIMFR/TC/P/H182 Dated: 10.06,2013
10.	Isolated Barrier as designated by type-GS8073-EX	Shanghai Chenzhu Tostrument Co. Ltd.	CIMFR/TC/P/H200 Dated: 14.06.2013
11,	Isolated Barrier as designated by type-GS8083-EX	Shanghai Chenzhu Instrument Co. Ltd.	CIMFR/TC/P/H201 Dated: 14.05.2013

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12.	IS Remote Transmitter as designated by type-KJD28	Qingdao Tianxun Electric Co. Ltd.	1. CIMFR/TC/P/H180 Dated: 10.06.2013 2. SMR(K)/T & M-TR/13- 14/012
13.	IS methane sensor as designated by type- GJC4	Qingdeo Tianxun Electric Co. Ltd.	CIMFR/TC/P/H181 Dated: 10.06,2013
14,	IS Pressure Transmitter as designated by type-KGHY330	Nanjing Gaohua Technologics Co. Ltd.	CIMFR/TC/P/H173 Dated; 05.06.2013
15.	IS Temperature sensor as designated by type-GW100	Nanjing Gaohua Technologies Co. Ltd.	CIMFR/TC/P/H174 Dated: 05.06.2013
16.	Three Phase Flameproof Induction Motor, Model No.: YBSS-200, Rated at 1100V, 50Hz, 200KW, 1477RPM, 127A, H-Class, Water cooled	Fushun Coal Mining Motor Manufacture Co., Ltd	ERTL(E)/TEST/Z009/0127 /06-09 Date 03/06/2010
17.	Three Phase Flameproof Induction Motor, Model No.: YBS(KBY550)-110A, Rated at 1100V, 50Hz, 110KW, 1475RPM, 69.2A, F-Class, Air cooled	Fushun Coal Mining Motor Manufacture Co., Ltd	ERTL(E)/TEST/Z009/0118 /06-09 Date 08/06/2010
18,	Three Phase Flameproof Induction Motor, Model No.: YBK2-355M2-4, Rated at 1100V, 50Hz, 250KW, 1488RPM, 152.6A, F-Class, Air cooled	Fushun Coal Mining Motor Manufacture Co., Ltd	ERTL(E)/TEST/Z009/0123 /06-09 Date 20/05/2010
19.	Three Phase Flameproof Induction Motor, Model No.: YBK2-225M-4, Rated at 1100V, 50Hz, 45KW, 1480RPM, 29.4A, F-Class, Air cooled	Fushun Coal Mining Motor Manufacture Co., Ltd	ERTL(E)/TEST/Z009/0119 /06-09 Date 18/05/2010
20.	FLP Transwitch unit (Combined rated at 1000KVA)	Mind Line Pvt, Ltd.	Approval No. 560 of 2007
21.	FLP cable coupler and Adopter rated upto 6.6KV and upto 600A model no. R61/R62/R63	Mine Line Pvt. Ltd.	Approval No. 458 of 1999
22,	FLP 1.1KV, 300A Plug & Socket type - DV/R/PS-2	Mine Line Pvt. Ltd.	Approval No. 521of 2004

(Prasanta Kumar Serkar) Director General of Mines Safety